



- 1 **Extended bridge**
- 2 **16 mm band width**
– for applications where harsh torques and contact pressures are required
- 3 **Clamping range stamped on the band**
– prevention of errors

Worm drive hose clamps

NORMACLAMP HD is suitable for special applications where harsh torques and contact pressures are required. This clamp is an add-on type to our range of worm drive hose clips and therefore only available in 16 mm band width and W4 material quality.

Advantages at a glance

- The extended bridge prevents leaks and hose being damaged

Applications

- Mounting of silicone, plastic and rubber tubing with steel inserts

Materials

Material	Corrosion resistance in salt spray testing
W4	Min. 240 h*

* Max 5% corrosion of the base material allowed

Torques

Band width	Failure torque (min. value)	Recommended tightening torque
16	17 Nm	max. 10 Nm*

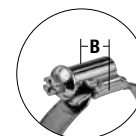
* Depending on the type of application

Technical data & Ordering information

NORMACLAMP® HD								
Width	Designation	Clamping ranges		B	h	L	s	W4 Product No.
		in mm	in inches					
16	HD 25-45/16 C8	25-45	1-1 3/4	23.0	13.0	37.0	0.7	0156 7804 035
	HD 32-54/16 C8	32-54	1 1/4-2 1/8	23.0	13.0	37.0	0.7	0156 7804 043
	HD 45-67/16 C8	45-67	1 3/4-2 5/8	23.0	13.0	37.0	0.7	0156 7804 056
	HD 57-79/16 C8	57-79	2 1/4-3 1/8	23.0	13.0	37.0	0.7	0156 7804 068
	HD 70-92/16 C8	70-92	2 3/4-3 5/8	23.0	13.0	37.0	0.7	0156 7804 081
	HD 83-105/16 C8	83-105	3 1/4-4 1/8	23.0	13.0	37.0	0.7	0156 7804 094
	HD 95-118/16 C8	95-118	3 3/4-4 5/8	23.0	13.0	37.0	0.7	0156 7804 106
	HD 108-130/16 C8	108-130	4 1/4-5 1/8	23.0	13.0	37.0	0.7	0156 7804 119
	HD 121-143/16 C8	121-143	4 3/4-5 5/8	23.0	13.0	37.0	0.7	0156 7804 132
	HD 133-156/16 C8	133-156	5 1/4-6 1/8	23.0	13.0	37.0	0.7	0156 7804 144
	HD 146-168/16 C8	146-168	5 3/4-6 5/8	23.0	13.0	37.0	0.7	0156 7804 157
	HD 159-181/16 C8	159-181	6 1/4-7 1/8	23.0	13.0	37.0	0.7	0156 7804 170
	HD 172-194/16 C8	172-194	6 3/4-7 5/8	23.0	13.0	37.0	0.7	0156 7804 183
	HD 184-206/16 C8	184-206	7 1/4-8 1/8	23.0	13.0	37.0	0.7	0156 7804 195
HD 197-219/16 C8	197-219	7 3/4-8 5/8	23.0	13.0	37.0	0.7	0156 7804 208	
HD 210-232/16 C8	210-232	8 1/4-9 1/8	23.0	13.0	37.0	0.7	0156 7804 221	

Other sizes available on request

Refer to page 191.



B = overall width
housing



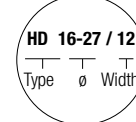
h = overall height
bolt and housing



L = overall length
bolt and housing



s = band thickness
clamp band



Name structure
clamp band